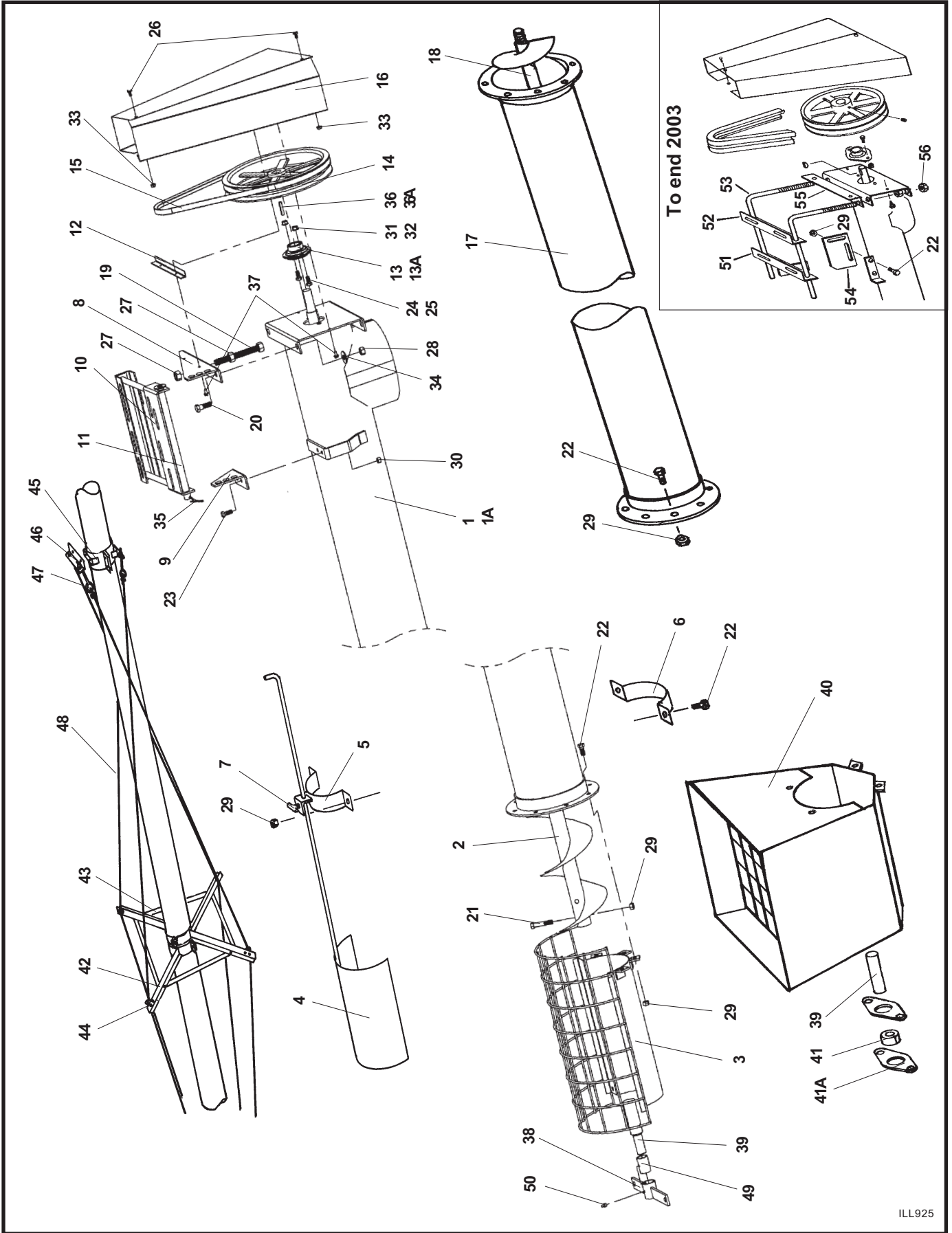


UTILITY AUGER

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UTILITY AUGER	E
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UT-6, UT-7, UT-8 Utility Auger



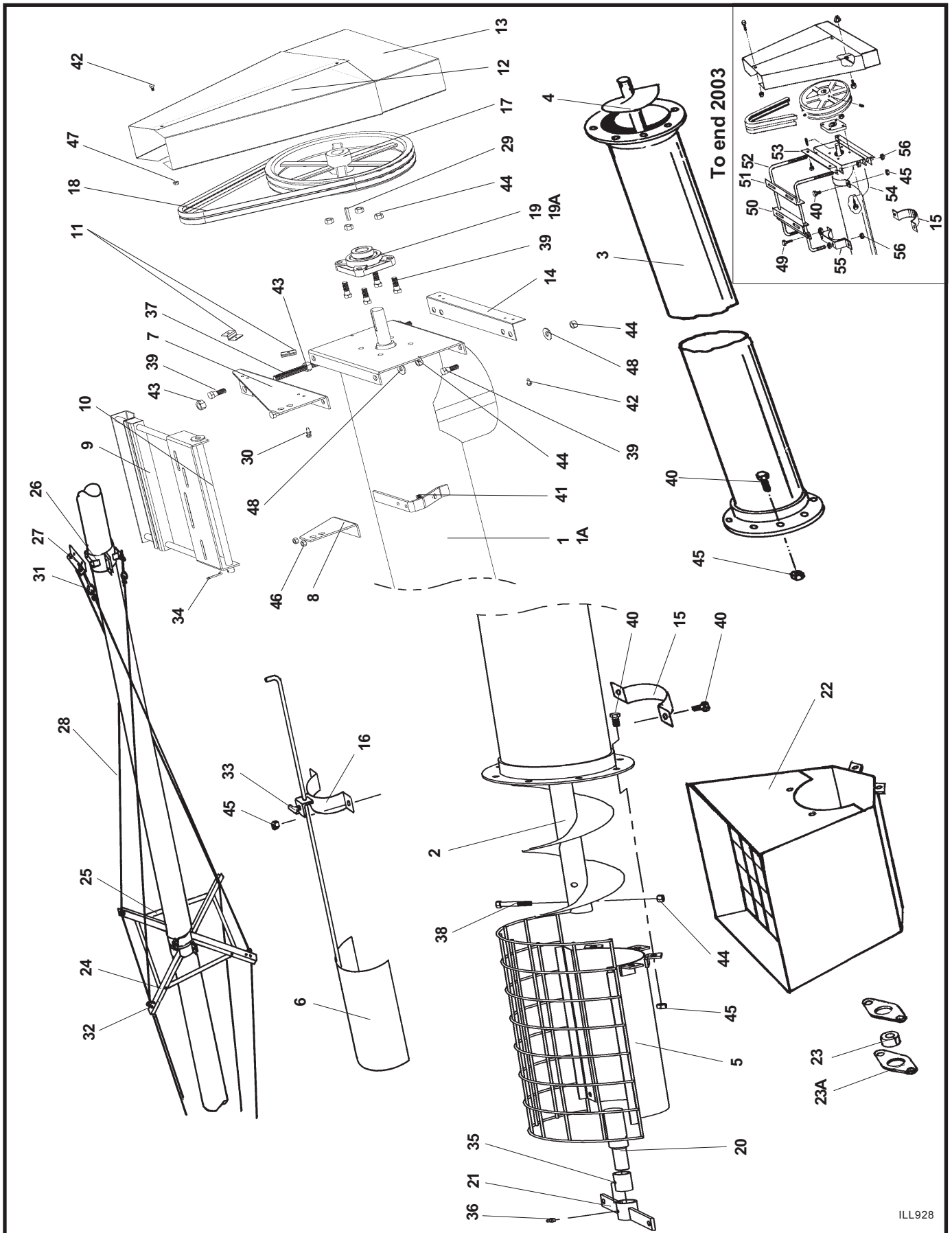
ILL925

UT-6, UT-7, UT-8 Utility Auger

REF. NO.	PARTNO.			PARTSDESCRIPTION	NO. REQ'D
	6"	7"	8"		
1	19820	19821	19822	Basic tube section w/end plate	1
1A	19823	19824	19825	Basic tube & flight bundle, as shipped	1
2	19826	19827	19828	Basic flight section	1
3	19829	19830	19831	Intake shield assembly	1
4	19832	19833	19834	Feed control	1
5	19835	19836	19837	Feed control clamp	1
6	19022	19199	19460	Tube halfband	1
7	19838	19838	19838	T-Bolt	1
8	27460	27460	27460	Front mount plate	1
9	27461	27461	27461	Rear mount plate	1
10	27462	27462	27462	Motor mount	1
11	27463	27463	27463	Hinge rod	1
12	27464	27464	27464	Shield strap	1
13	19321	19321	—	1" flangette bearing	1
13	—	—	19322	1-1/4" flangette bearing	1
13A	18817	18817	—	1" bearing, less flanges	1
13A	—	—	18853	1-1/4" bearing, less flanges	1
14	19613	19613	19613	Double groove 13" pulley	2
15	19843	19844	19844	Belt, B48 on 6", B51 on 7" & 8"	1
16	19845	19845	19845	Pulley shield	1
17	19846	19847	19848	5' extension tube section	1
17	19849	19850	19851	10' extension tube section	1
17	19852	19853	19854	15' extension tube section	1
18	19855	19856	19857	5" extension flight section	1
18	19858	19859	19860	10' extension flight section	1
18	19861	19862	19863	15' extension flight section	1
19	27249	27249	27249	Adjust bolt, 5/8" x 6"	1
20	19589	19589	19589	Bolt, 1/2" - 13 x 1-1/2", grade 5	1
21	—	—	19545	Bolt, 7/16" - 14 x 2-1/4", grade 8	1
22	19542	19542	19542	Bolt, 7/16" - 14 x 1", grade 5	1
23	19555	19555	18955	Bolt, 3/8" - 16 x 1", grade 5	1
24	—	—	19540	Bolt, 3/8" - 16 x 3/4", grade 2	1
25	19538	19538	—	Bolt, 5/16" - 18 x 3/4", grade 2	1
26	19537	19537	19537	Bolt, 1/4" - 20 x 1/2", grade 5	1
27	19864	19864	19864	Hexnut, 5/8" - 11	1
28	19599	19599	19599	Locknut, 1/2" - 13	1
29	19598	19598	19598	Locknut, 7/16" - 14	1
30	17402	17402	17402	Locknut, 3/8" - 16	1
31	—	—	19596	Washer-locknut, 3/8" - 16	1
32	19595	19595	—	Washer-locknut, 5/16" - 18	1
33	19594	19594	19594	Washer-locknut, 1/4" - 20	1
34	17401	17401	17401	Flat washer, 1/2"	1
35	19271	19271	19271	Cotter pin, 1/8" x 1-1/2"	1
36	—	—	19606	SQ key, 1/4" x 1-1/2"	1
36A	19224	19224	—	Woodruff key, 1/4" x 1"	1
37	19274	19274	19274	Selftapping screw, #14 x 5/8", w/washerhead	1

REF. NO.	PARTNO.			PARTSDESCRIPTION	NO. REQ'D
	6"	7"	8"		
38	19868	19869	19870	Flight shaft support bushing	1
39	19871	19871	19872	Stub shaft	1
40	19873	19874	19875	Intake hopper	1
41	18690	18690	18690	Hopper bearing, hardwood, less flanges	1
41A	18694	18694	18694	1" Bearing flange, single, 2 bolt	2
42	19876	19877	19878	Truss strut w/half ring, single	4
43	19879	19879	19879	Truss brace, single	4
44	19333	19333	19333	5/16" cable damp	12
45	19880	19881	19882	Truss anchor half ring	4
46	19332	19332	19332	Truss attach angle	4
47	19331	19331	19331	Eye bolt, with nut	8
48	19883	19883	19883	5/16" truss cable, 30' long, single	4
48	19884	19884	19884	5/16" truss cable, 40' long, single	4
49	19149	19149	19149	Bushing 1"	1
50	19222	19222	19222	Grease fitting	1
—	19865	19866	19867	Utility auger carton, as packed	
51	19839	19839	19839	OLD PARTS TO END 2003 Back mount angle	1
52	19840	19840	19840	Front mount angle	1
53	19841	19841	19841	Mount adjust rod	2
54	19842	19842	19842	Adjust plate	1
55	18449	18449	18449	Pulley shield angle	1
56	19864	19864	19864	Hexnut, 5/8" - 11	1

UT-10 Utility Auger



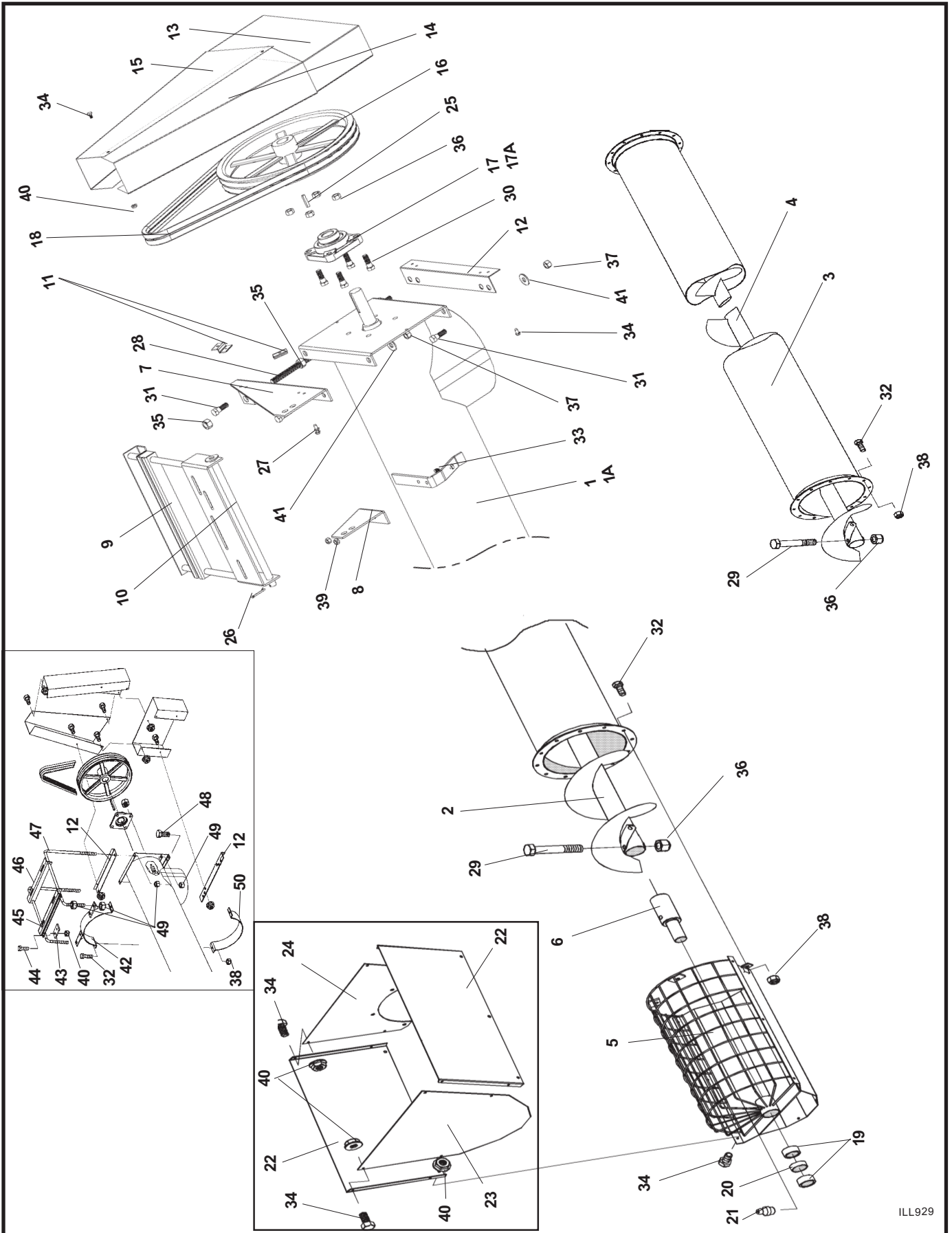
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UT-10 Utility Auger

REF. NO.	PART NO.	PARTSDESCRIPTION	NO. REQD
1	18235	Basic tube section	1
1A	18355	Basic tube & flight bundle, as shipped	
2	18236	Basic flight section	1
3	18254	5' Extension tube	
3	18256	10' Extension tube	
3	18258	15' Extension tube	
4	18255	5' Extension flight	
4	18257	10' Extension flight	
4	18259	15' Extension flight	
5	18237	Intake shield assembly	1
6	18238	Feed control	1
7	27465	Front mount plate	1
8	27466	Rear mount plate	1
9	27467	Motor mount	1
10	27468	Hinge rod	1
11	27469	Shield spacer	2
12	19845	Pulley shield	1
13	19930	Pulley shield extension	1
14	18245	Shield mount, lower	1
15	19801	Tube half band	1
16	18246	Feed control clamp	1
17	19950	Double groove 15" pulley 1-1/4" bore	1
18	19934	Belt, B-62	2
19	19567	1-1/4" Bearing, 4 bolt	1
19A	18852	1-1/4" Bearing less flange	1
20	18247	Stub shaft	1
21	18248	Flight support w/bushing, grease fitting	1
22	18249	Hopper	
23	18691	Hopper bearing, hardwood, less flanges	
23A	18695	1-1/4" bearing flange, single, 2 bolt	
24	18250	Truss strut w/half ring, single	4
25	18251	Truss brace, single	4
26	18252	Truss anchor half band	2
27	19332	Truss attach angle	4
28	19883	5/16" Truss cable, 30' long, single	
28	19884	5/16" Truss cable, 40' long, single	
29	17854	Square key, 1/4" x 2-1/2"	1
30	19274	Self tapping screw #14 x 5/8", w/washer head	4
31	19331	Eyebolt & nut	8
32	19333	5/16" Cable clamp	12

REF. NO.	PART NO.	PARTSDESCRIPTION	NO. REQD
33	19838	T-Bolt	1
34	19271	Cotter pin, 1/8" x 1-1/2"	1
35	19776	Bushing, 1-1/4"	1
36	19222	Press in grease fitting	1
37	27249	Adjust bolt, 5/8" x 6"	1
38	19798	Bolt, 1/2" - 13 x 2-3/4", grade 8	
39	19589	Bolt, 1/2" - 13 x 1-1/2", grade 5	
40	19542	Bolt, 7/16" - 14 x 1", grade 5	
41	18955	Bolt, 3/8" - 16 x 1", grade 5	
42	19537	Bolt, 1/4" - 20 x 1/2", grade 5	
43	19864	Hexnut, 5/8" - 11	
44	19599	Locknut, 1/2" - 13	
45	19598	Locknut, 7/16" - 14	
46	17402	Locknut, 3/8" - 16	
47	19594	Washer-locknut, 1/4" - 20	
48	17401	Flat washer, 1/2"	
---	18356	UT-10 Utility auger carton, as packed	
OLD PARTS TO END 2003			
49	19951	Bolt, 1/4" - 20 x 1-1/4", grade5	1
50	18242	Mounting angle, rear	1
51	18243	Mounting angle, front	1
52	18239	Motor mount rod	2
53	18244	Shield mount, upper	1
54	18253	Strap on spout	1
55	18240	Mount Clamp	1
56	19864	Hexnut, 5/8" - 11	

UT-13 Utility Auger



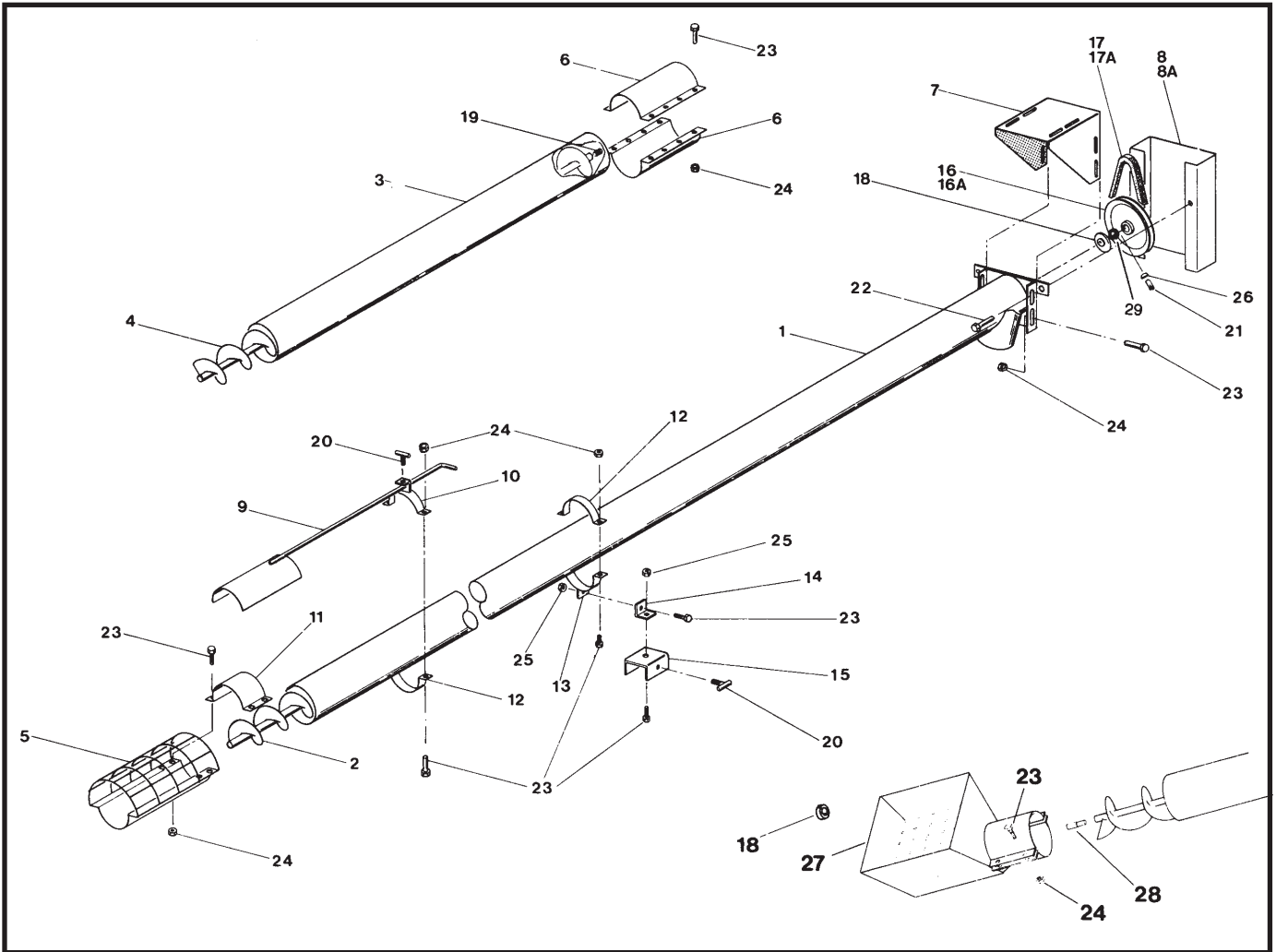
ILL929

UT-13 Utility Auger

REF. NO.	PART NO.	PARTSDESCRIPTION	NO. REQ'D
1	17493	Basic tube section	1
1A	17395	Basic tube & flight bdl, as shipped, incl ref. 5 & 6	
2	17494	Basic flight section	1
3	17499	5' Extension tube	
3	17500	10' Extension tube	
3	17501	20' Extension tube	
4	17491	5' Extension flight	
4	17492	10' Extension flight	
4	18984	20' Extension flight	
5	17495	Intake shield weldment	1
6	17484	Stub shaft	1
7	27465	Front mount plate	1
8	27466	Rear mount plate	1
9	27467	Motor mount	1
10	27468	Hinge rod	1
11	27469	Shield spacer	1
12	18245	Shield mount angle	2
13	17487	Pulley shield extension	1
14	17485	Pulley shield, RH	1
15	17486	Pulley shield, LH	1
16	17396	Pulley, 16" triple groove, 1-3/4" bore	1
17	18518	Bearing, c/w 4 bolt flange, 1-3/4"	1
17A	17527	Bearing less flange, 1-3/4"	1
18	19935	Belt, B67	3
19	18944	Bushing, 1-3/4"	2
20	17502	Bushing spacer	1
21	19222	Press in grease fitting	1
22	17488	Side panel	2
23	17489	End panel, rear	1
24	17490	End panel, front	1
25	18541	Square key, 3/8" x 3-1/2" long	1
26	19271	Cotter pin, 1/8" x 1-1/2"	1
27	19274	Self tapping screw, #14 x 5/8", w/washer head	
28	27249	Adjust bolt, 5/8" x 6"	1
29	18545	Bolt, 5/8" - 11 x 4-1/2", grade 5	
30	19977	Bolt, 5/8" - 11 x 1-3/4", grade 5	
31	19589	Bolt, 1/2" - 13 x 1-1/2", grade 5	
32	18698	Bolt, 7/16" - 14 x 1-1/4", grade 8	
33	18955	Bolt, 3/8" - 16 x 1", grade 5	
34	19537	Bolt, 1/4" - 20 x 1/2", grade 2	
35	19864	Hexnut, 5/8" - 11	
36	19600	Locknut, 5/8" - 11	

REF. NO.	PART NO.	PARTSDESCRIPTION	NO. REQ'D
37	19599	Locknut, 1/2" - 13	
38	19598	Locknut, 7/16" - 14	
39	17402	Locknut, 3/8" - 16	
40	19594	Washer-locknut, 1/4" - 20	
41	17401	Flat washer, 1/2"	
---	17538	UT-1321 basic carton	
OLD PARTS END TO 2003			
42	17496	Mount clamp	1
43	18241	Mounting plate	1
44	19951	Bolt, 1/4" - 20 x 1-1/4"	
45	17528	Mounting angle, rear	1
46	17529	Mounting angle, front	1
47	18239	Motor mount rod	2
48	19590	Bolt, 5/8" - 11 x 1-1/2"	
49	19864	Hexnut, 5/8" - 11	
50	18987	Tube half band	1

UT-4 Utility Auger



REF. NO.	PART NO.	PARTSDESCRIPTION
1	18213	Basic tube section
1A	18353	Basic tube & flight bundle, as shipped
2	18214	Basic flight section
3	18215	5' Extension tube
3	18216	10' Extension tube
4	18217	5' Extension flight
4	18218	10' Extension flight
5	18219	Intake shield assembly
6	18220	Tube connector band
7	18221	Motor mount
8	18222	Shield for 6" pulley*
8A	17073	Shield for 8" pulley*
9	18223	Feed control
10	18224	Feed control clamp
11	18226	Intake clamp
12	18225	Tube half band
13	18227	Swivel clamp
14	18228	Swivel bracket
15	18229	Box clamp
16	18230	Single groove 6" pulley *

REF. NO.	PART NO.	PARTSDESCRIPTION
16A	17075	Single groove 8" pulley *
17	18231	Belt, A29, use with 6" pulley*
17A	17074	Belt, A33, use with 8" pulley*
18	18232	7/8" Bearing, Hardwood
19	18233	Flight connector
20	19838	T-Bolt
21	19225	Set screw, 3/8" - 16 x 3/8"
22	19274	Self tapping screw, #14 x 5/8"
23	19538	Bolt, 5/16" - 18 x 3/4", grade 2
24	19595	Washer locknut, 5/16" - 18
25	19980	Locknut, 5/16" - 18
26	19224	Woodruff key, 1/4" x 1"
—	18354	Utility auger carton, as packed
27	17121	Hopper with bearing & stub shaft
28	17122	Stub
29	17314	Rim washer, 7/8"

* When ordering belts, shields and pulleys, check for correct size.